



remative Specification
Preliminary Specification
Approval Specification

MODEL NO.: V460H1 **SUFFIX: L11**

Customer: .		
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Name / Title Note ⊬		
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Please return 1 copy for your signature and comments.	confirm	ation with your

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REVISION HISTORY

Version	Date	Page(New)	Section	Description
Ver. 2.0	Nov. 19, 2010		All	The Approval Specification was first issued.
	-			
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1. GENERAL DESCRIPTION

1.1 OVERVIEW

V460H1-L11 is a 46" TFT Liquid Crystal Display module with 14-CCFL Backlight unit and 2ch-LVDS interface. This module supports 1920 x 1080 Full HDTV format and can display 16.7M colors (8-bit). The balance board module for backlight is built-in.

1.2 FEATURES

- High brightness (500 nits)
- High contrast ratio (6500:1)
- Fast response time (Gray to gray average 8 ms)
- High color saturation (NTSC 72%)
- Full HDTV (1920 x 1080 pixels) resolution, true HDTV format
- DE (Data Enable) only mode
- LVDS (Low Voltage Differential Signaling) interface
- Optimized response time for 60 Hz frame rate
- Ultra wide viewing angle : Super MVA technology
- RoHs compliance

1.3 APPLICATION

- Standard Living Room TVs
- Public Display Application
- Home Theater Application
- MFM Application

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	1018.08(H) x 572.67 (V) (45.99" diagonal)	mm	(4)
Bezel Opening Area	1024.4 (H) x 579.2 (V)	mm	(1)
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1920 x R.G.B. x 1080	pixel	-
Pixel Pitch(Sub Pixel)	0.17675 (H) x 0.53025 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	16.7M	color	-
Display Operation Mode	Transmissive mode / Normally Black	-	-
Surface Treatment	Anti-Glare coating (Haze 11%), Hardness 3H	-	(2)

Note (1) Please refer to the attached drawings in chapter 9 for more information about the front and back outlines.

Note (2) The spec. of the surface treatment is temporarily for this phase. CMI reserves the rights to change this feature.





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1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Тур.	Max.	Unit	Note
	Horizontal (H)	1082.0	1083.0	1084.0	mm	(1)
Module Size	Vertical (V)	626.0	627.0	628.0	mm	(1)
1000010 0120	Depth (D)	49	50	51	mm	(2)
	Depth (D)	56.3	57.3	58.3	mm	(3)
Weight		-	13150	-	g	-

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Module Depth is between bezel to T-CON cover.

Note (3) Module Depth is between bezel to Inverter cover.





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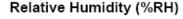
2. ABSOLUTE MAXIMUM RATINGS

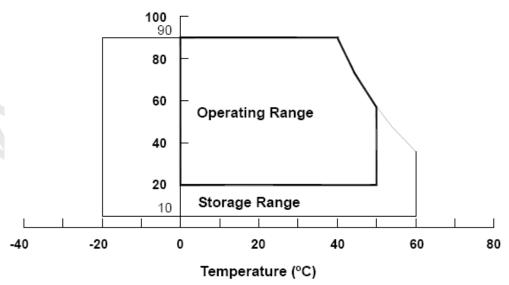
2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Va	lue	Unit	Note	
iteiri	Symbol	Min.	Max.	Offic		
Storage Temperature	TST	-20	60	ōС	(1)	
Operating Ambient Temperature	TOP	0	50	ºC	(1), (2)	
Shock (Non-Operating)	SNOP	-	50.0	G	(3), (5)	
Vibration (Non-Operating)	VNOP	-	1.0	G	(4), (5)	

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta \leq 40 $^{\circ}$ C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.
- Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.
- Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.









2.2 PACKAGE STORAGE

When storing modules as spares for a long time, the following precaution is necessary.

- (a) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35 $^{\circ}$ C at normal humidity without condensation.
- (b) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.

2.3 ELECTRICAL ABSOLUTE RATINGS

2.3.1 TFT LCD MODULE

Item	Symbol	Va	lue	Unit	Note	
item	Symbol	Min.	Max.	Offic	Note	
Power Supply Voltage	VCC	-0.3	13.5	V	(1)	
Logic Input Voltage	VIN	-0.3	3.6	٧	(1)	

2.3.2 BACKLIGHT BALANCE BOARD UNIT

Item	Symbol	Va	lue	Unit	Note	
item	Symbol	Min.	Max.	Offic		
Lamp Voltage	V		3000	VRMS	Lamp Voltage	
IP Board Supply Voltage	High / Low	195 (Low)	High (390)		IP Board Supply Voltage	
Control Signal Level	_	-0.3	15	V	Control Signal Level	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) No moisture condensation or freezing.





3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

 $(Ta = 25 \pm 2 \,{}^{\circ}C)$

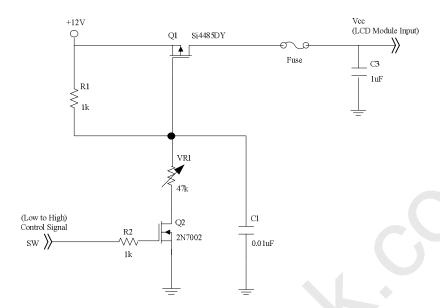
	Parameter		Cuma la - l	Value			I India		
Parameter			Symbol	Min.	Тур.	Max.	- Unit	Note	
Power Supply Voltage		V _{CC}	10.8	12	13.2	V	(1)		
Rush Curr	ent		I _{RUSH}	_	_	2.2	Α	(2)	
		White Pattern		_	6.36	7.68			
Power cor	nsumption	Black Pattern	P _T	_	4.92	5.76	W	(3)	
		Horizontal Stripe		_	10.8	13.2			
	White Pattern		_	_	0.53	0.64	Α		
Power Sup Current	pply	Black Pattern	_	_	0.41	0.48	Α	(3)	
		Horizontal Stripe	_	_	0.90	1.10	Α		
		Differential Input High Threshold Voltage		+100		_	mV		
	Differentia	erential Input Low eshold Voltage		7	/ -	-100	mV		
LVDS interface		Common Input Voltage		1.0	1.2	1.4	V	(4)	
	Differentia (single-en	Differential input voltage (single-end)		200	_	600	mV		
	Terminating Resistor		R _T	_	100	_	ohm		
CMIS	Input High Voltage	Threshold	V _{IH}	2.7	_	3.3	V		
interface		Threshold	V _{IL}	0	_	0.7	V		

Note (1) The module should be always operated within the above ranges.

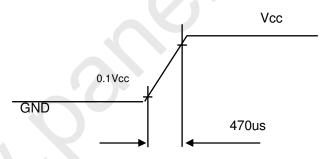
Note (2) Measurement Conditions:







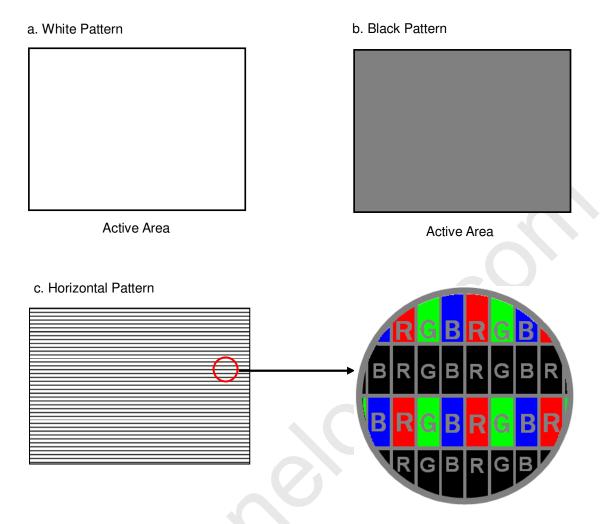
Vcc rising time is 470us



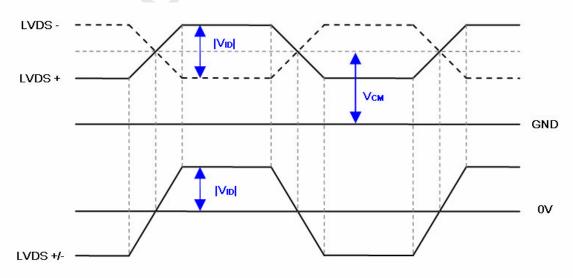
Note (3) The specified power supply current and power consumption is under the conditions at Vcc = 12 V, Ta = 25 ± 2 $^{\circ}$ C, $f_v = 60$ Hz, whereas a power dissipation check pattern below is displayed.







Note (4) The LVDS input characteristics are as follows:



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3.2 BACKLIGHT CONNECTOR PIN CONFIGURATION

3.2.1 LAMP SPECIFICATION (Ta = 25 ± 2 °C)

Parameter	Symbol		Value	Unit	Note	
i alametei	Symbol	Min.	Тур.	Max.	Offic	Note
Lamp Input Voltage	V _W	-	1050	-	V_{RMS}	I _L =7.5mA
Lamp Current	IL	11.5	12	12.5	mA_RMS	
Lamp Turn On Voltage	Vs	-	-	1820	V_{RMS}	(1) , Ta = 0 ^o C
Lamp rum on voltage		-	-	1650	V_{RMS}	(1) , Ta = 25 ^o C
Operating Frequency	Fo	30	-	80	KHz	(2)
Lamp Life Time	L _{BL}	50,000	-	-	Hrs	(3)

3.2.2 ELECTRICAL SPECIFICATION (Ta = 25 ± 2 $^{\circ}$ C)

3.2.2 ELECTRIC	AL SPECIFIC	ALION (la	= 23 ± 2 -0)					
Dorom	notor.	Cumbal		Value		Unit	Note	
Param	ieter	Symbol	Min.	Тур.	Max.	Unit	Note	
Input High	Voltage	High	380	390	400	Vrms	(6)	
Input Low	Voltage	Low	190	195	200	V		
Protection Cir Volta		Vcc	11	13	15	٧		
Power Con	sumption	P _{IP}	-	170	180	W	No Dimming (IPB input)	
Input Current		I _{TB}		0.436	0.462	Arms	Measure TBB HIGH(390V)	
Oscillating F	requency	F _W	43	45	47	kHz		
Individual La	mp Current	IL	11	12	13	mA	(5)	
Connector	High	CNTPRT	Vcc-0.5	-	Vcc	V	Normal Operation	
Detection	Low	CNTPRT	-	-	1	V	Input Connector Open	
All Lamp Open	High	LD	Vcc-0.5	-	Vcc	V	Normal Operation	
Detection	Low	LD	-	-	1	V	All Lamp Open	
One Lamp	High	OVP	1.25	-	-	V	Normal Operation	
Open Detection	Low	OVP	0	-	0.8	V	One Lamp Open	
Dimming fr	Dimming frequency		140	150	160	Hz		
Minimum D	Outy Ratio	D _{MIN}	12	15	18	%	Note.8	
Striking	j time	tsriking	1	-	2	sec		
Shutdow	n time	Tsd	1	1.5	2	sec		

Note (1) Lamp current is measured by utilizing AC current probe and its value is average by measuring master and slave board.:

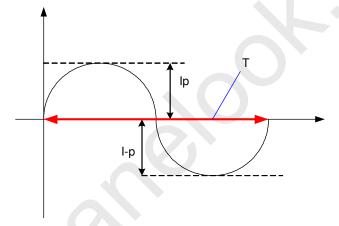
Note (2) The lamp starting voltage V_S should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.

Otherwise the famp may not be turned on.



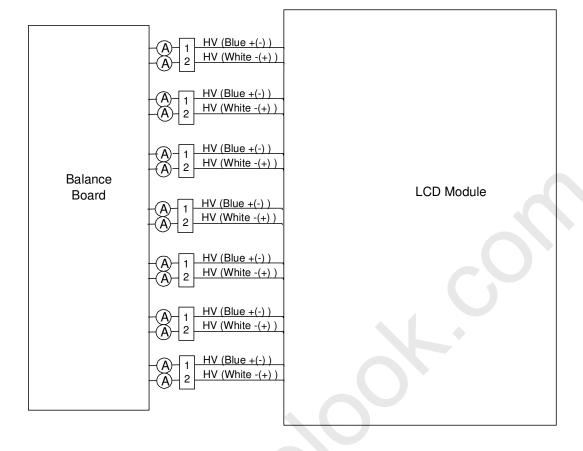


- Note (3) The lamp frequency may produce interference with horizontal synchronous frequency of the display input signals, and it may result in line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point of lamp.) as the time in which it continues to operate under the condition at $Ta = 25 \pm 2^{\circ}C$ and $I_L = 11\sim13$ mArms.
- Note (5) Lamp current is measured master board by utilizing high frequency current meters as shown below:
- Note (6) Input voltage Hv based on spec. +-7% tolerance.
- Note (7) Asymmetric ratio must be from 90% to 110% (0.9<Ip/ $I_{\text{rms}@T/2\text{X}^{/}2}$ <1.1)
- Note (8) The minimum dimming under 7% operation should cause shutdown by protection circuit.











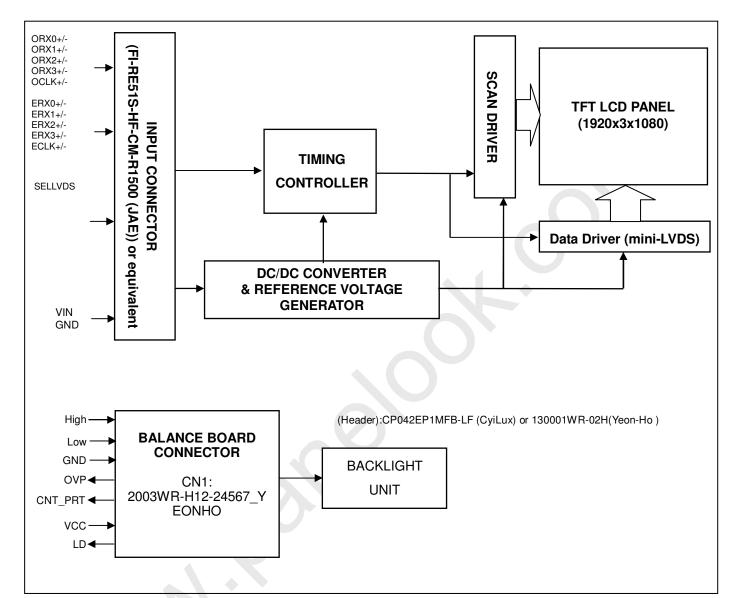


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4. BLOCK DIAGRAM OF INTERFACE

4.1 TFT LCD MODULE







5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD Module Input

CNF1 Connector Part No.: JAE Taiwan (台灣航空電子) FI-RE51S-HF or equivalent

Pin	Name	Description	Note
1	VCC	+12V power supply	
2	VCC	+12V power supply	
3	VCC	+12V power supply	
4	VCC	+12V power supply	
5	VCC	+12V power supply	
6	N.C.	No Connection	(3)
7	GND	Ground	
8	GND	Ground	
9	GND	Ground	
10	ORX0-	Odd pixel Negative LVDS differential data input. Channel 0	(1)
11	ORX0+	Odd pixel Positive LVDS differential data input. Channel 0	
12	ORX1-	Odd pixel Negative LVDS differential data input. Channel 1	
13	ORX1+	Odd pixel Positive LVDS differential data input. Channel 1	
14	ORX2-	Odd pixel Negative LVDS differential data input. Channel 2	
15	ORX2+	Odd pixel Positive LVDS differential data input. Channel 2	
16	GND	Ground	
17	OCLK-	Odd pixel Negative LVDS differential clock input	(1)
18	OCLK+	Odd pixel Positive LVDS differential clock input.	
19	GND	Ground	
20	ORX3-	Odd pixel Negative LVDS differential data input. Channel 3	(1)
21	ORX3+	Odd pixel Positive LVDS differential data input. Channel 3	
22	N.C.	No Connection	(3)
23	N.C.	No Connection	
24	GND	Ground	
25	ERX0-	Even pixel Negative LVDS differential data input. Channel 0	(1)
26	ERX0+	Even pixel Positive LVDS differential data input. Channel 0	
27	ERX1-	Even pixel Negative LVDS differential data input. Channel 1	
28	ERX1+	Even pixel Positive LVDS differential data input. Channel 1	
29	ERX2-	Even pixel Negative LVDS differential data input. Channel 2	
30	ERX2+	Even pixel Positive LVDS differential data input. Channel 2	
31	GND	Ground	
32	ECLK-	Even pixel Negative LVDS differential clock input.	(1)
33	ECLK+	Even pixel Positive LVDS differential clock input.	
34	GND	Ground	
35	ERX3-	Even pixel Negative LVDS differential data input. Channel 3	(1)
36	ERX3+	Even pixel Positive LVDS differential data input. Channel 3	
37	N.C.	No Connection	(3)
38	N.C.	No Connection	-
39	GND	Ground	
40	SCL	EEPROM Serial Clock	
41	N.C.	No Connection	(3)

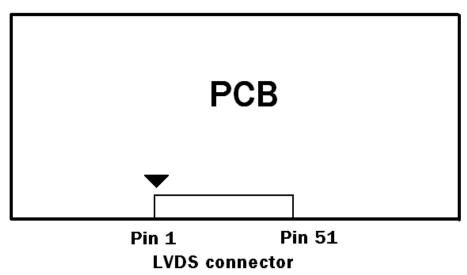




42	N.C.	No Connection	(3)
43	WP	EEPROM Write Protection	(2)
44	SDA	EEPROM Serial Data	
45	SELLVDS	LVDS data format selection	(4)(5)
46	N.C.	No Connection	
47	N.C.	No Connection	(0)
48	N.C.	No Connection	(3)
49	N.C.	No Connection	
50	N.C.	No Connection	
51	N.C.	No Connection	

Note (1) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel

Note (2) LVDS connector pin order defined as follows



Note (3) Reserved for internal use. Please leave it open.

Note (4)

SELLVDS	Mode
L	JEIDA
H(default)	VESA

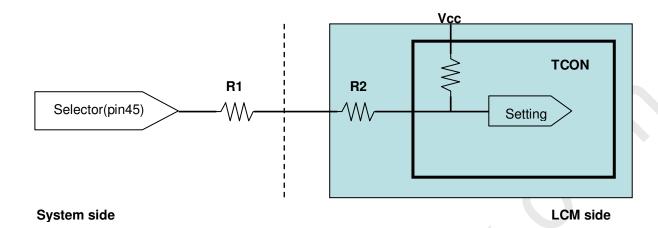
L: Connect to GND, H: Connect to +3.3V

Note (5) LVDS signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. (R1 < 1K Ohm)







System side

R1 < 1K

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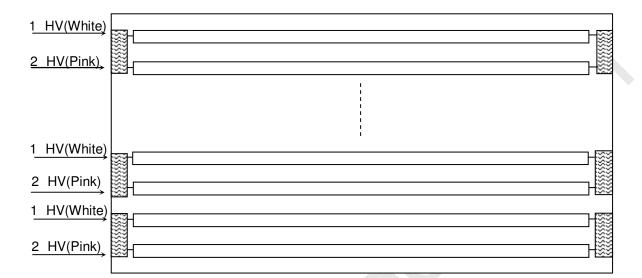
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5.2 BACKLIGHT UNIT

The pin configuration for the housing and the leader wire is shown in the table below.

Pin	Name	Description	Wire Color
1	HV	High Voltage	White
2	HV	High Voltage	Pink



5.3 BALANCE BOARD UNIT

CN1(Header): 20037WR-H12-24567(Yeon-Ho)

	•			
Pin №	Signal name	Feature		
1	HIGH (FET)	Pulse 390V (Drive, Primary)		
2	No pin	NC		
3	LOW (FET)	Blocking (195Vdc, Primary)		
4	No pin	NC		
5	No pin	NC		
6	No Pin NC			
7	No Pin	NC		
8	GND	Ground (Secondary)		
9	OVP	One Lamp Open Protection		
10	CNT_PRT	Open Input Connector Protection (Normal 12V, Active Low)		
11	12V	VCC		
12	LD	All Lamp Open Protection (Normal 12V, Active Low)		

CP042EP1MFB-LF (CviLux) or 130001WR-02H(Yeon-Ho)

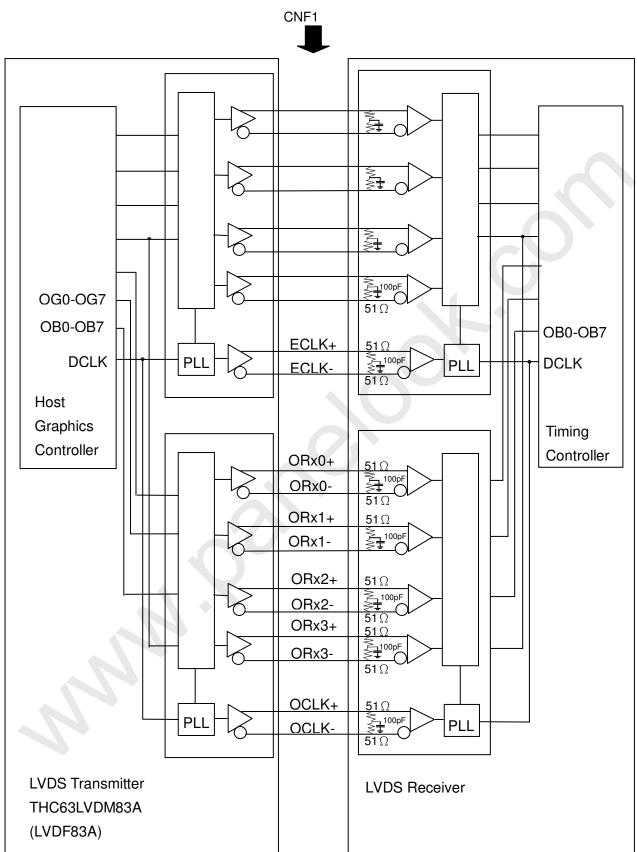
CP042EP1MFB-LF (CviLux)

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Pin No.	Symbol	Description
1	CCFL HOT	CCFL high voltage
2	CCFL HOT	CCFL high voltage



5.4 BLOCK DIAGRAM OF INTERFACE



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ER0~ER7: Even pixel R data
EG0~EG7: Even pixel G data
EB0~EB7: Even pixel B data
OR0~OR7: Odd pixel R data
OG0~OG7: Odd pixel G data
OB0~OB7: Odd pixel B data
DE: Data enable signal
DCLK: Data clock signal

Note (1) The system must have the transmitter to drive the module.

- Note (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.
- Note (3) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel.

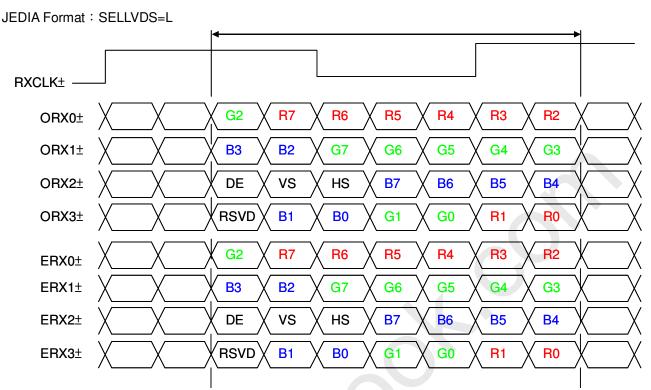




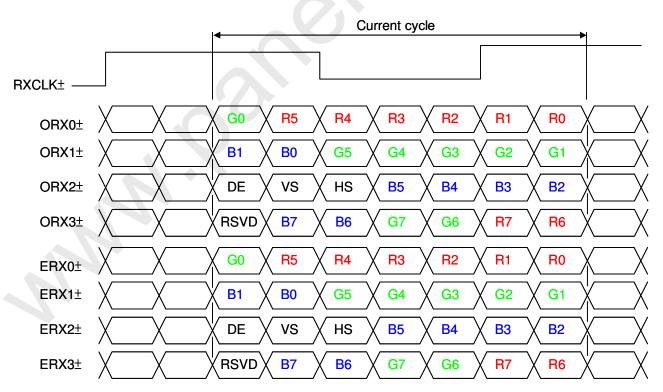
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5.5 LVDS INTERFACE



VESA Format: SELLVDS=H or Open







5.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of the color versus data input.

												Da		Sigr											
	Color				Re	ed								reer	1						Blı				
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red (2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		:):	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	. :	2	:			:	:	:	:	:	:	:
Red	Red (253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
i ieu	Red (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray	Green (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:		:	:	:);	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	•			:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green (253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
arcon	Green (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue (0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:	:	:	3 : /	4	\	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	_ : .	:	:		:(:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue (253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
3.00	Blue (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage





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PRODUCT SPECIFICATION

6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

 $(Ta = 25 \pm 2 \,{}^{\circ}C)$

The input signal timing specifications are shown as the following table and timing diagram.

	= :			-	_	-		
Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note	
	Frequency	F _{clkin} (=1/TC)	60	74.25	80	MHz		
LVDS	Input cycle to cycle jitter	T _{rcl}	_	_	200	ps	(3)	
Receiver Clock	Spread spectrum modulation range	Fclkin_mod	F _{clkin} -2%	_	F _{clkin} +2%	MHz	44)	
	Spread spectrum modulation frequency	F _{SSM}	_		200	KHz	(4)	
LVDS Receiver	Setup Time	Tlvsu	600		-	ps	(5)	
Receiver Data	Hold Time	Tlvhd	600		_	ps	(0)	
	Frame Rate	F _{r5}	47	50	53	Hz		
Vertical	Traino Trato	F _{r6}	57	60	62	Hz		
Active Display	Total	Tv	1115	1125	1135	Th	Tv=Tvd+Tvb	
Term	Display	Tvd	1080	1080	1080	Th		
	Blank	Tvb	35	45	55	Th		
Horizontal	Total	Th	1050	1100	1150	Tc	Th=Thd+Thb	
Active Display	Display	Thd	960	960	960	Тс		
Term	Blank	Thb	90	140	190	Тс		

Note (1) Please make sure the range of pixel clock has follow the below equation:

Fclkin(max)
$$\geq$$
 Fr6 \times Tv \times Th
Fr5 \times Tv \times Th \geq Fclkin(min)

Note (2) This module is operated in DE only mode and please follow the input signal timing diagram below:





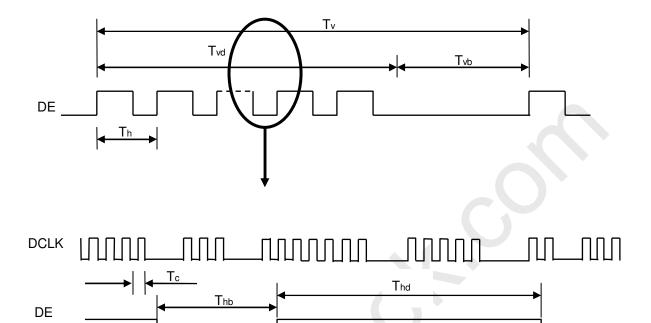
DATA

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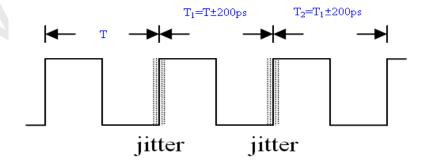
PRODUCT SPECIFICATION

Valid display data (960 clocks)

INPUT SIGNAL TIMING DIAGRAM



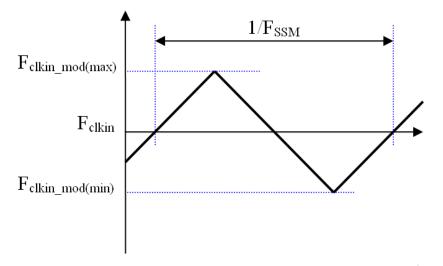
Note (3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = $IT_1 - TI$





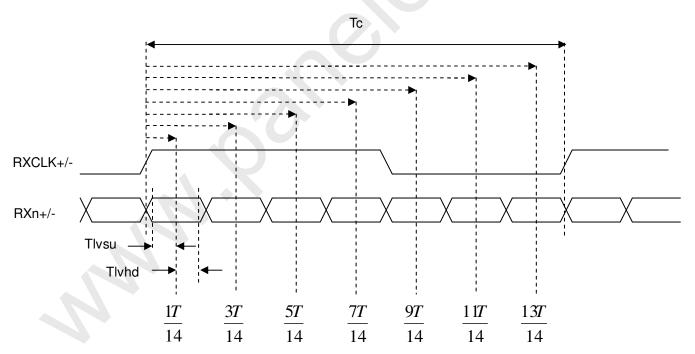


Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

LVDS RECEIVER INTERFACE TIMING DIAGRAM





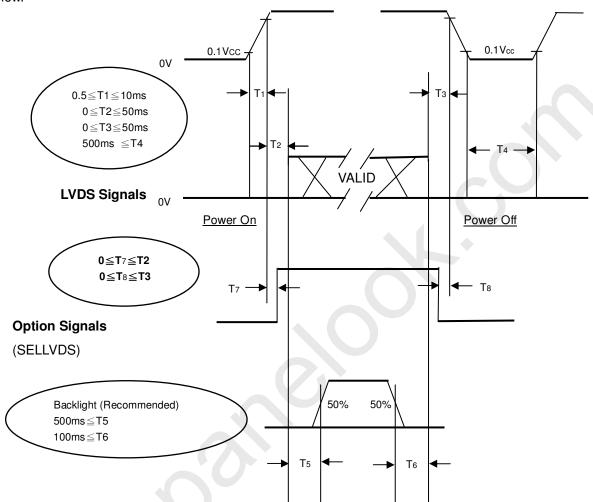


6.2 POWER ON/OFF SEQUENCE

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 $(Ta = 25 \pm 2 \, {}^{\circ}C)$

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

- Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.
- Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- Note (3) In case of VCC is in off level, please keep the level of input signals on the low or high impedance.
- Note (4) T4 should be measured after the module has been fully discharged between power off and on period.
- Note (5) Interface signal shall not be kept at high impedance when the power is on.





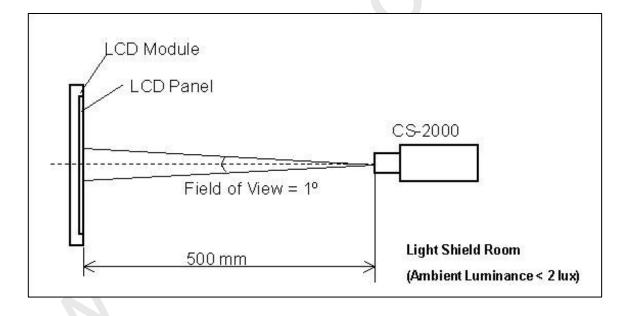
7. OPTICAL CHARACTERISTICS

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7.1 TEST CONDITIONS

Item	Symbol	Value	Unit	
Ambient Temperature	Ta	25±2	°C	
Ambient Humidity	На	50±10	%RH	
Supply Voltage	VCC	12	V	
Input Signal	According to typical v	alue in "3. ELECTRICAL (CHARACTERISTICS"	
Lamp Current	IL	12	mA	
Oscillating Frequency (Inverter)	FW	45	KHz	
Vertical Frame Rate	Fr	60	Hz	

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring in a windless room.







7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in 7.1.

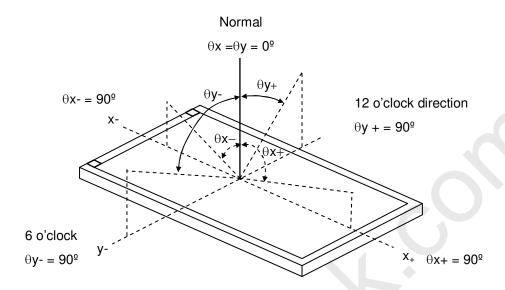
It	em	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast Rati	0	CR		5000	6500	-	-	(2)
Response Tir	ne (VA)	Gray to gray		-	8	14	ms	(3)
Center Lumin	ance of White	L _C		400	500	-	cd/m ²	(4)
White Variation	on	δW		-	-	1.3	-	(6)
Cross Talk	Cross Talk			-	-	4	%	(5)
	Dad	Rx			0.636		-	
	neu	Ry	$\theta x = 0^{\circ}, \ \theta y = 0^{\circ}$		0.324	Typ. +0.03	-	
Color Chromaticity Blu	Green	Gx	Viewing angle at normal direction		0.291		-	
		Gy		Тур.	0.600		-	
	Disc	Bx		-0.03	0.147		-	-
,	Blue	Ву			0.047		-	
	NA/Init o	Wx			0.281		-	
	White	Wy			0.288		-	
	Color Gamut	C.G		-	72	-		NTSC
	l lavia autal	θх+		80	88	-		
Viewing	Horizontal	θх-	00.00	80	88	-	Dan	
Angle	Marilla at	θΥ+	CR≥20	80	88	- Deg		(1)
	Vertical	θΥ-		80	88	-		





Note (1) Definition of Viewing Angle (θx , θy):

Viewing angles are measured by Conoscope Cono-80 (or Eldim EZ-Contrast 160R)



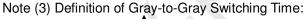
Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

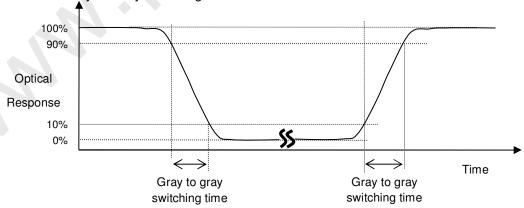
L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (6).



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The driving signal means the signal of gray level 0, 31, 63, 95, 127, 159, 191, 223 and 255. Gray to gray average time means the average switching time of gray level 0, 31, 63, 95, 127, 159, 191, 223 and 255 to each other.

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Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 255 at center point and 5 points

 $L_C = L$ (5), where L (X) is corresponding to the luminance of the point X at the figure in Note (6).

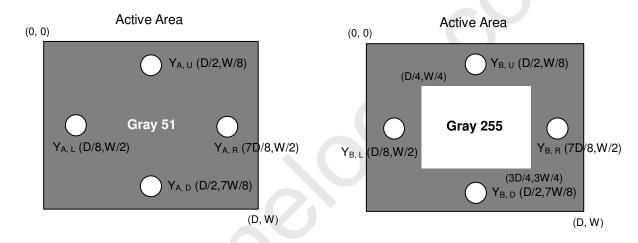
Note (5) Definition of Cross Talk (CT):

$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where:

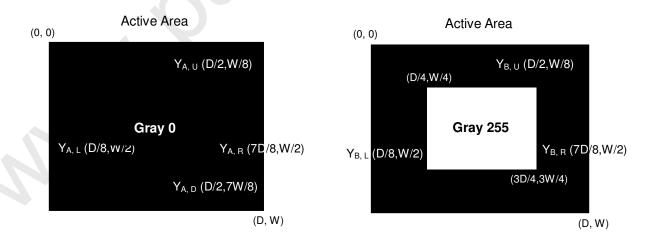
 Y_A = Luminance of measured location without gray level 255 pattern (cd/m2)

 Y_B = Luminance of measured location with gray level 255 pattern (cd/m2)



 Y_A = Luminance of measured location without gray level 255 pattern (cd/m2)

Y_B = Luminance of measured location with gray level 255 pattern (cd/m2)



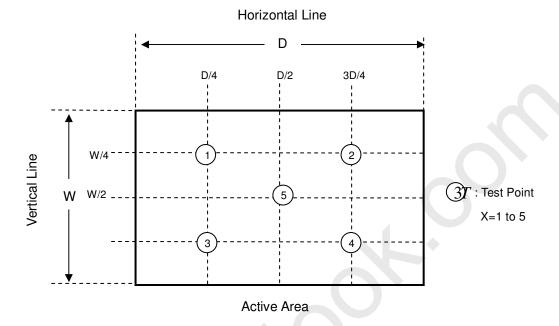




Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

 $\delta W = Maximum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; (5)] \; / \; Minimum \; [L \; (1), \; L \; (2), \; L \; (3), \; L \; (4), \; L \; ($







8. PRECAUTIONS

8.1 ASSEMBLY AND HANDLING PRECAUTIONS

- Do not apply rough force such as bending or twisting to the module during assembly.
- [2] It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- Do not apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight. [3]
- Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the [4] damage and latch-up of the CMIS LSI chips.
- [5] Bezel of Set can not press or touch the panel surface. It will make light leakage or scrape.
- Do not plug in or pull out the I/F connector while the module is in operation. [6]
- Do not disassemble the module.
- Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily [8] scratched.
- Moisture can easily penetrate into LCD module and may cause the damage during operation. [9]
- [10] When storing modules as spares for a long time, the following precaution is necessary.
 - [10.1] Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
 - [10.2] The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.
- [11] When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

8.2 SAFETY PRECAUTIONS

- The startup voltage of a Backlight is approximately 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the Backlight unit.
- If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- After the module's end of life, it is not harmful in case of normal operation and storage.

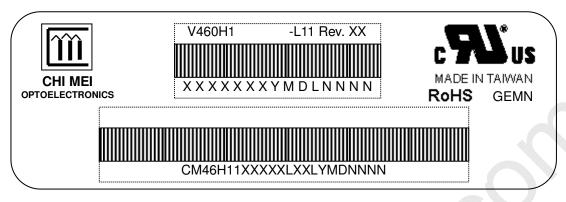


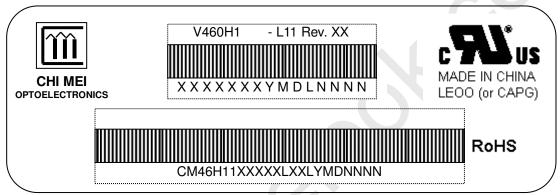


9. DEFINITION OF LABELS

9.1 CMI MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.





(a) Model Name: V460H1-L11

(b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.

(c) CMO barcode definition:

Serial ID: XX-XX-XX-YMD-L-NNNN

Code	Meaning	Description
XX	CMO internal use	-
XX	Revision	Cover all the change
X-XX	CMO internal use	-
YMD	Year, month, day	Year: 2001=1, 2002=2, 2003=3, 2004=42010=0, 2011=1, 2012=2 Month: 1~9, A~C for Jan. ~ Dec. Day: 1~9, A~Y for 1 st to 31 st , exclude I, O, and U
L	Product line #	1→ Line 1, 2→ Line 2,etc.
NNNN	Serial number	Manufacturing sequence of product



(d) Customer's barcode definition:

Serial ID: CM-46H11-X-X-X-XX-L-XX-L-YMD-NNNN

Code	Meaning	Description
CM	Supplier code	CMO=CM
46H11	Model number	V460H1-L11=46H11
Х	Revision code	C1=1, C2=2,
Х	Source driver IC code	Century=1, CLL=2, Demos=3, Epson=4, Fujitsu=5, Himax=6, Hitachi=7, Hynix=8, LDI=9, Matsushita=A, NEC=B, Novatek=C,
Х	Gate driver IC code	OKI=D, Philips=E, Renasas=F, Samsung=G, Sanyo=H, Sharp=I, TI=J, Topro=K, Toshiba=L, Windbond=M
XX	Cell location	Tainan, Taiwan=TN
L	Cell line #	1~12=0~C
XX	Module location	Tainan, Taiwan=TN
L	Module line #	1~12=0~C
YMD	Year, month, day	Year: 2001=1, 2002=2, 2003=3, 2004=42010=0, 2011=1, 2012=2 Month: 1~9, A~C for Jan. ~ Dec. Day: 1~9, A~Y for 1 st to 31 st , exclude I, O, and U
NNNN	Serial number	By LCD supplier





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PRODUCT SPECIFICATION

10. PACKAGING

10.1 PACKAGING SPECIFICATIONS

(1) 3 LCD TV modules / 1 Box

(2) Box dimensions: 1175(L)x282(W)x725(H)mm (3) Weight: Approx. 45Kg (3 modules per carton)

10.2 PACKAGING METHOD

Figures 10-1 and 10-2 are the packing method

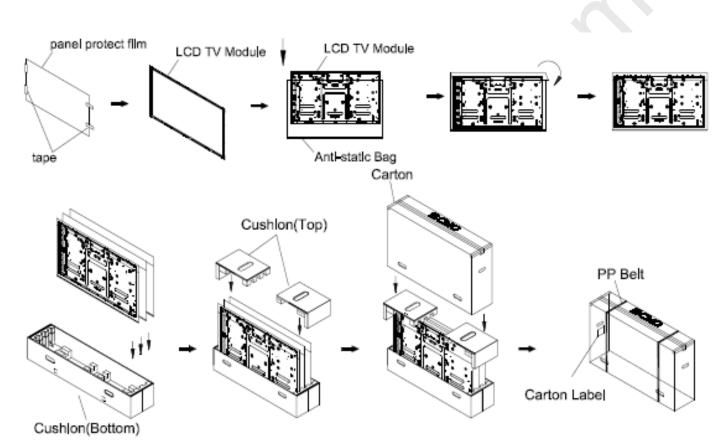


Figure 10-1 packing method





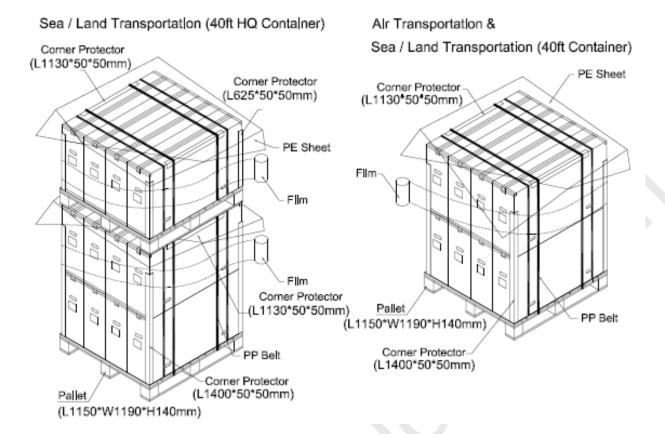
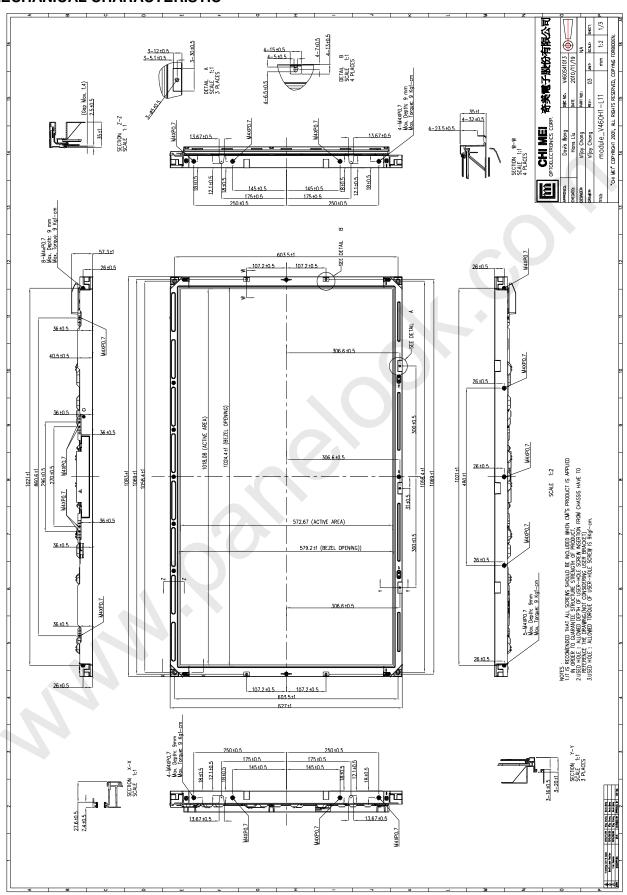


Figure 10-2 packing method





11. MECHANICAL CHARACTERISTIC

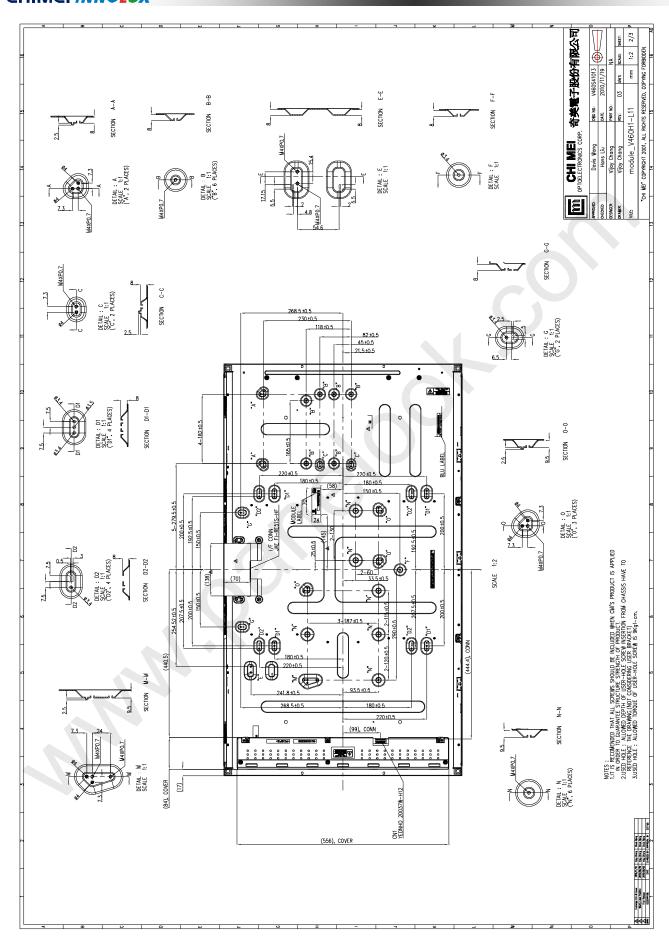


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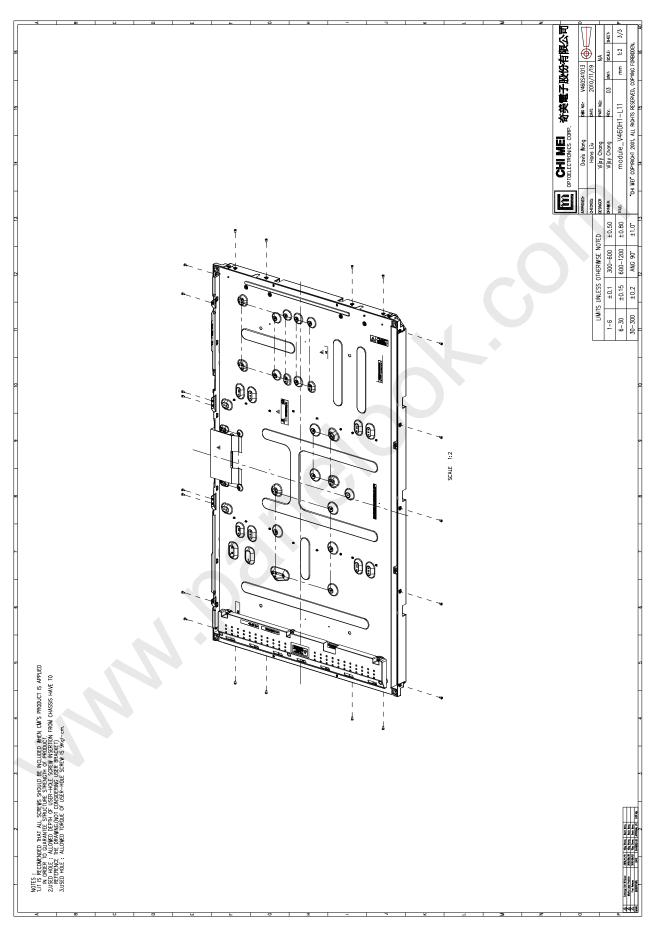
PRODUCT SPECIFICATION



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